

227 Series Explosion-proof Duct Heaters

Standard Construction

Heat Exchanger has copper tubes with integral aluminum fins. Each unit undergoes hydrostatic testing at 350 psig, five times the pressure relief valve setting of 70 psig.

Heat Transfer Fluid is propylene glycol, a non-toxic, rust-inhibiting fluid that provides freeze protection to -49°F (-45°C). Its high heat transfer rate at 70 psig makes the heat exchanger suitable for gases that ignite at temperatures as low as 320°F (160°C). Thus every 227 Series heater is rated for Temperature Code T3C.

Industrial Grade Heating Elements, built by HEATREX, are .475" (1.21 cm) diameter to provide extra insulation between the coil and sheath for high voltage protection.

Frame is heavy gauge galvanized steel, fitted with lifting lugs to facilitate installation.

Four Levels of Safety are provided on every heater: automatic and manual reset thermal cutouts, airflow interlock, and pressure relief valve.

Two thermal cutouts limit the heat transfer fluid temperature, assuring thermal safety. The automatic reset operates a "primary" magnetic contactor. The manual reset operates a separate backup magnetic contactor. If either cutout opens, the entire heater is de-energized.

A fan relay, acting as an airflow interlock, prevents the heater from being energized unless the fan starter is on.

The pressure relief valve on the heat exchanger opens only if the thermal cutout system fails to prevent excessive temperatures.

Standard Built-in Control Package includes the following components mounted in a cast aluminum explosion-proof enclosure:

- De-energizing control and back-up magnetic contactors.
- 24V control circuit transformer.
- Fan relay, supplied with 24V or 120V holding coil to match the fan starter coil voltage.
- Terminal blocks for field power and control wiring.

- Grounding terminal.
- Supplemental fusing for heaters drawing more than 48 amps.

Installation

Complete installation instructions are furnished with each heater. Following are some guidelines:

- The heater must be securely attached to external duct flanges.
- The heater must be adequately supported. If the duct flanges will not afford enough support, overhead hangers attached to the lifting lugs may be used for additional support.
- Each heater is suitable for a variety of duct sizes. See **Table XIX** on page 48 for maximum and minimum dimensions. Note that duct height and width can vary independently.
- Airflow must be horizontal. See page 44 for airflow requirements.

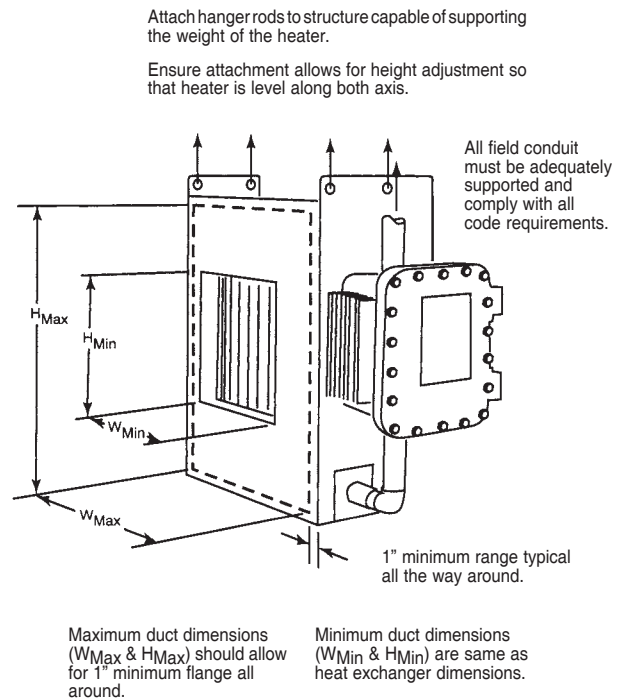


Figure 78. 227 Series Mounting Configuration



Classes I and II, Division 1 and 2
Groups B, C, D, F and G
Temperature Code
T3C, 320°F (160°C)



Ratings Available

- Up to 240 KW
- Up to 600V



220 Series Explosion-proof Duct Heaters

Temperature Control

Single Stage Control – For many lower KW applications, single stage on/off control is adequate. For higher KW ratings, solid-state SCR control is recommended.

Solid-State SCR Control – When temperature must be controlled precisely, or for larger KW heaters, built-in SCR's manufactured by HEATREX are recommended. They are furnished with field-selected

inputs of 2200 or 135 ohms, 0-10 VDC, or 4-20 mA. SCR's have zero-cross firing to eliminate radio frequency interference.

To meet FM and CSA requirements, multi-unit designs (up to four heating units in series) also have controls set at 80°F (27°C) to limit the inlet air temperature to all but the inlet unit. These limit controls prevent excessive temperatures at the heater outlet as the inlet air temperature rises.

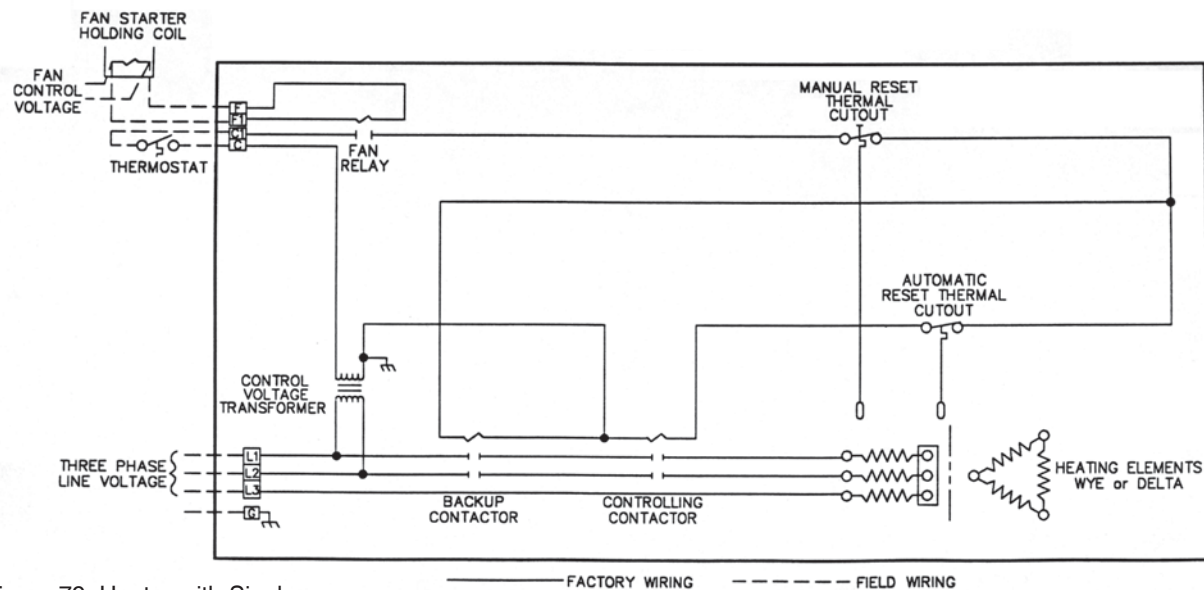


Figure 79. Heater with Single Stage Control

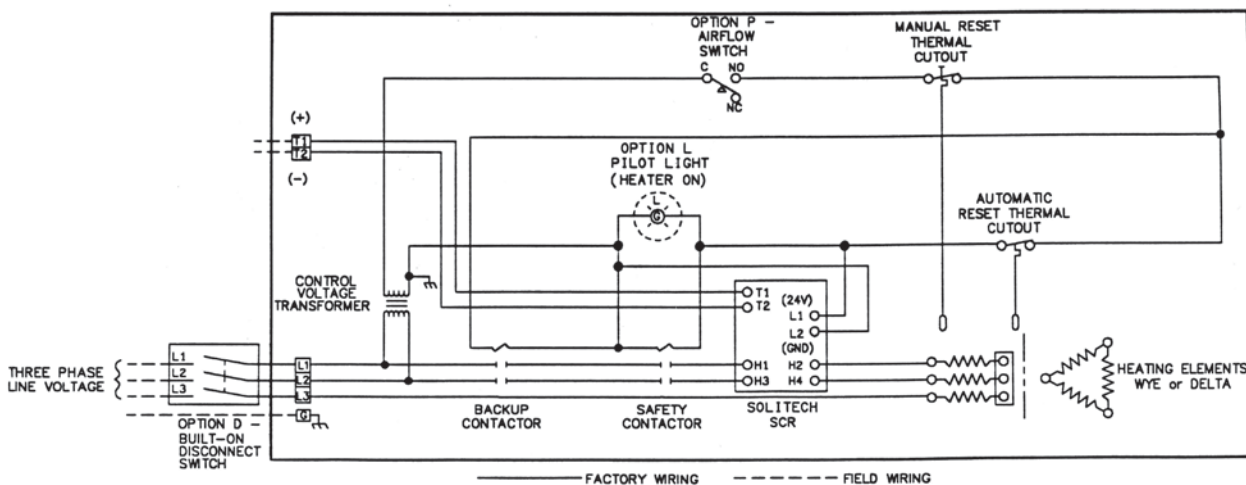


Figure 80. Heater with SCR Control and Options D, L and P

227 Series Explosion-proof Duct Heaters

Table XIX

Standard Heater Listing

Catalog Number	Unit Size		KW Range		Inside Duct Dimensions(4) - in (cm)		Depth (3) in (cm)	Weight (3) lb (kg)
	Code	Fig.	Min.	Max.	Minimum(2) W X H	Maximum(1) W X H		
HX-227F30A	A	81	3	10	12 X 12 (30.5 X 30.5)	18 X 24 (45.7 X 61)	8 (20)	130 (59)
HX-227F30G	G		6	20			16 (41)	260 (118)
HX-227F30N	N		9	30			24 (61)	680 (308)
HX-227F30U	U		12	40			32 (81)	710 (322)
HX-227F30B	B		3	20	16.5 X 16 (41.9 X 40.6)	22.5 X 28 (57 X 71)	12 (31)	150 (68)
HX-227F30H	H		6	40			24 (61)	300 (136)
HX-227F30P	P		9	60			36 (91)	730 (331)
HX-227F30V	V		12	80			48 (122)	770 (349)
HX-227F30C	C		10	30	21 X 21 (53.3 X 53.3)	27 X 35 (69 X 89)	12 (31)	200 (91)
HX-227F30J	J		20	60			24 (61)	400 (181)
HX-227F30Q	Q		30	90			36 (91)	860 (390)
HX-227F30W	W		40	120			48 (122)	940 (426)
HX-227F30D	D	82	6	20	24 X 12 (61 X 30.5)	34 X 24 (86 X 61)	8 (20)	260 (118)
HX-227F30K	K		12	40			16 (41)	470 (213)
HX-227F30R	R		18	60			24 (61)	970 (440)
HX-227F30X	X		24	80			52 (32)	1090 (494)
HX-227F30E	E		6	40	33 X 16 (83.8 X 40.6)	43 X 28 (109 X 71)	12 (31)	300 (136)
HX-227F30L	L		12	80			24 (61)	550 (249)
HX-227F30S	S		18	120			36 (91)	1080 (490)
HX-227F30Y	Y		24	160			48 (122)	1240 (562)
HX-227F30F	F		20	60	42 X 21 (106.7 X 53.3)	52 X 35 (132 X 89)	12 (31)	390 (177)
HX-227F30M	M		40	120			24 (61)	730 (331)
HX-227F30T	T		60	180			36 (91)	1350 (612)
HX-227F30Z	Z		80	240			48 (122)	1600 (726)

- (1) Consult factory for availability of other maximum inside duct dimensions.
- (2) Use only Minimum W x H dimensions for minimum air velocity calculations (see page 44).
- (3) Depth and weights shown for catalog listed KW ratings. They will be greater for larger KW and non-catalog designs.
- (4) Duct height and width can vary independently of minimum and maximum dimensions.

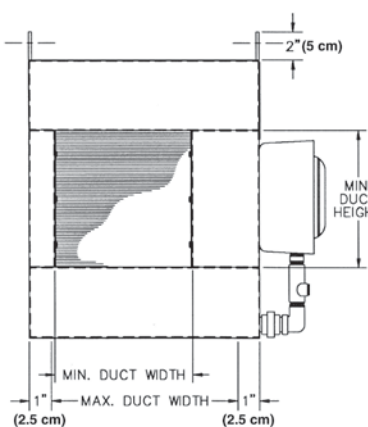


Figure 81.
1 Heat Exchanger Module

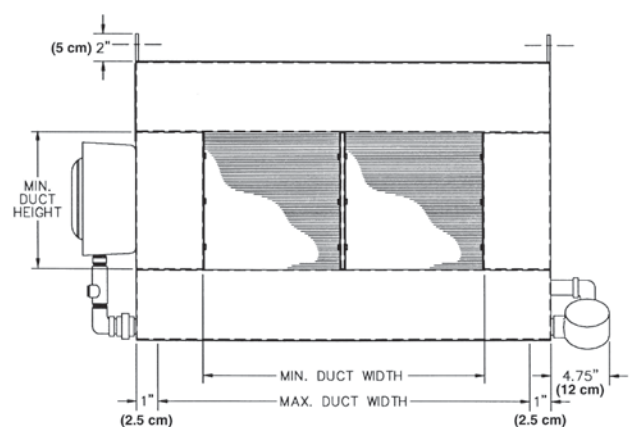
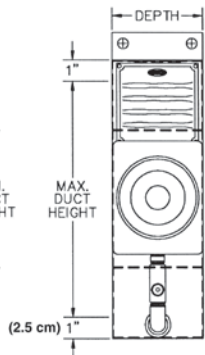


Figure 82.
2 Heat Exchanger Modules

227 Series Explosion-proof Duct Heaters

Table XX
Custom Options

Option	Description	Code
Corrosion Resistant Construction	Stainless frame, coated heat exchanger, epoxy-coated NEMA 4X, 7, 9 terminal box, conduit and fittings.	C
Built-On Disconnect Switch	To meet NEC requirement for a disconnect at or within sight of the heater. (Not available for outdoor, washdown or Groups B, E, F, G)	D
Built-on Airflow Switch	An explosion-proof differential pressure switch replaces the fan relay. Use only for positive pressure inside the duct. (Not available for outdoor, washdown or Group B).	P
Supplementary Fusing	For heaters drawing 48 amps or less. Fusing is standard above 48 amps.	F
“Warning” Pilot Light	Red light to indicate when a thermal cutout or airflow interlock has tripped.	K
“Heater On” Pilot Light	Green light indicates when there is power to the heater.	L
Disconnecting Magnetic Contactors	Contactors that break all ungrounded lines replace standard de-energizing contactors.	M
120 Volt Control Circuit	A 120V control transformer with one leg fused replaces the standard 24V transformer. (Not available with solid-state SCR control.)	V
NEMA 4 Construction	Explosion-proof box is gasketed for outdoor or wet locations.	G
Group B Construction	For Class I, Group B areas. Heater will be rated for Classes I and II; Divisions 1 and 2; Groups B, C, D, E, F and G.	Z

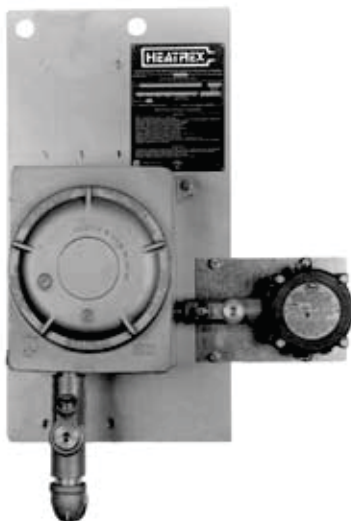


Figure 83. Built-on Airflow Switch



Figure 84. Built-on Disconnect Switch



Classes I and II,
Division 1 and 2
Groups B, C, D, F
and G
Temperature Code
T3C, 320°F (160°C)



227 Series Explosion-proof Duct Heaters

How to Order

1. **Catalog No. or Size** – Specify Catalog Number from **Table XIX** on page 48.
2. **KW Rating** – Up to the maximum shown in **Table XIX**.
3. **Heater Voltage and Phase**
4. **Temperature Control** – Single Stage or SCR Control. If SCR Control, specify input signal.
5. **Fan Relay Voltage** – Specify 24 or 120 volt to match fan starter holding coil voltage.
6. **Airflow Direction** – Horizontal Right-Hand or Left-Hand airflow, as defined on page 44.
7. **Maximum Inlet Air Temperature** – Maximum of 80° F (27° C). If inlet air will be higher, consult factory.
8. **Options** – Select from 227 Series Custom Option codes in **Table XX**.

Sample Specification

A sample specification can be prepared by using the following information. A circle has been supplied so that you may darken those sections which you require. Material which is part of the standard 227 Series Explosion-proof Duct Heater specification has already been darkened.

- 1. Electric explosion-proof duct heaters shall be HEATREX 227 Series, of the KW rating, voltage, phase, duct size and airflow direction specified in the schedule. They shall be Factory Mutual and CSA Approved for:
 - Class I, Divisions 1 and 2, Groups C and D; Class II, Divisions 1 and 2, Groups E, F, and G Ignition Temperature Code No. T3C, 320°F (160°C).
 - Class I, Divisions 1 and 2, Groups B, C, and D; Class II, Divisions 1 and 2, Groups E, F, and G Ignition Temperature Code No. T3C, 320°F (160°C).
- 2. Duct heaters shall have automatic and manual reset thermal cutouts for redundant overtemperature protection, fan relay for airflow interlock, de-energizing controlling and backup magnetic

contactors, 24 volt control circuit transformer, terminal blocks for field wiring and supplementary fusing for heaters over 48 amps. Controls shall be housed in a NEMA 7, 9 cast aluminum enclosure.

- 3. The heat exchanger shall be liquid-to-air design, utilizing a copper tube core with integral aluminum fins. Nontoxic, inhibited, propylene glycol heat transfer fluid shall be used that provides freeze protection down to -49°F (-45°C). Pressure relief valve setting to be 70 psig. The heat exchanger shall include industrial grade HEATREX electric heating elements.
- 4. Duct heaters shall be furnished with the control option indicated below (select one):
 - Single stage on/off control with field installed thermostat.
 - Solid-state control with built-in zero-cross switching SCR and field installed thermostat.
- 5. The following options are to be included:
 - Corrosion resistant stainless steel construction with iridite coated heat exchanger, epoxy coated NEMA 4X, 7, 9 terminal box, conduit and fittings.
 - Built-on disconnect switch (not available for outdoor, washdown or Group B, E, F constructions).
 - Supplementary fusing for heaters drawing less than 48 amps.
 - Warning pilot light to indicate overtemperature or no airflow.
 - "Heater On" pilot light to indicate power to the heater.
 - Disconnecting magnetic contactors.
 - Built-on airflow switch in place of the fan relay (not available for outdoor, washdown or Group B construction).
 - 120 volt transformer in place of 24 volt transformer (not available with solid-state SCR control).
 - NEMA 4, 7, 9 gasketed control box for wet locations.

Typical 227 Series Duct Heater Schedule

Tag No.	KW	Supply Line		Stages	Duct Dimensions (Inches)		Special Features
		Volts	Phase		W (Width)	H (Height)	
DH1	10	480	3	1	18	12	Built-on disconnect switch
DH2	15	480	3	1	36	18	Corrosion resistant construction
DH3	75	480	3	1	48	24	